

## **DURA INDUSTRIAL ANCHORBOND**

TECHNICAL DATA SHEET NO: DI008

DATE : November 2010

Description: Anchorbond is an economical, one coat, semi-gloss coating designed for Industrial applications.

Product: Quick-drying, semi-gloss and excellent flow.

Pack Sizes: 5LT, 20LT, 200LT

Temperature: Max. Temp. 50°C

Colour: Clear / Various

Gloss: Semi – gloss finish

Substrate: Prepared steel

Preparation: Surface must be free of grease, oil, moisture and dirt.

Pot-Life: N/A

Application: Spray/ Brush

Film Thickness: 30 - 35 microns D.F.T

Surface Dry: 15 minutes @ 25°C

Hard Dry: 3 hrs @ 25°C

Force Dry: 10 minutes @ 50°C

Recoating: 4 Hours min.

Spreading Rate: Varies, depending on colour

Thinner/Thinning

Ratio: Up to 20% Dura Qd thinners, depending on application equipment.

## TECHNICAL DATA

Mass Solids:  $\pm 30\%$  (varies with colour)

Volume Solids: 25 – 30% (varies with colour)

Specific Gravity:  $\pm 0.9$  (varies with colour)

Binder Type: Alkyd

Viscosity: 68 - 72 ku @ 25°C

Technical

Department: Every finishing operation is different. The Dura Paints Technical Department is at the disposal of our customers to help

advise on your specific requirements.

Health & Safety: Refer Material Safety Data Sheet.

## **DISCLAIMER:**

The recommendations contained herein are given in good faith and are meant to guide the specifier or the user.

They are based on results gained from our experiences and tests and are believed to be reliable.

No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

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Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used. See www.durapaints.co.za.